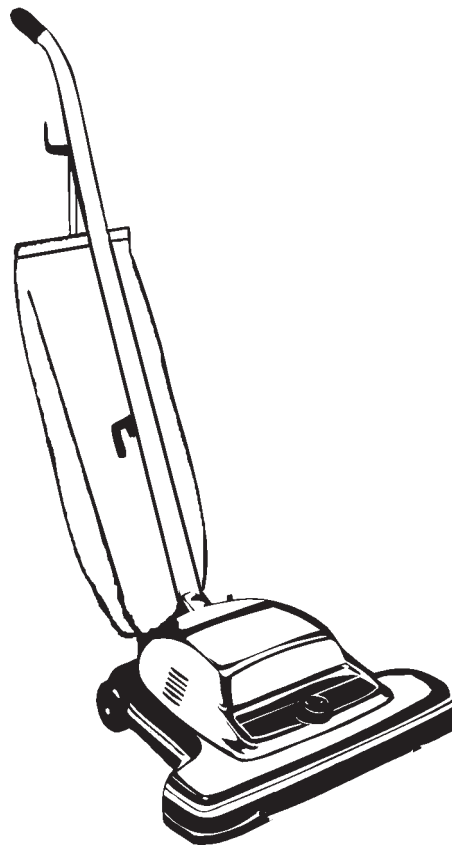


# ReliaVac™ 16HP

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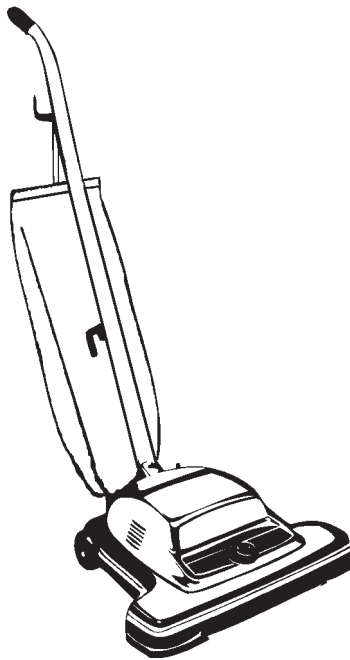


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## **PARTS LIST**

**MODELS: 56648072, 03005A**



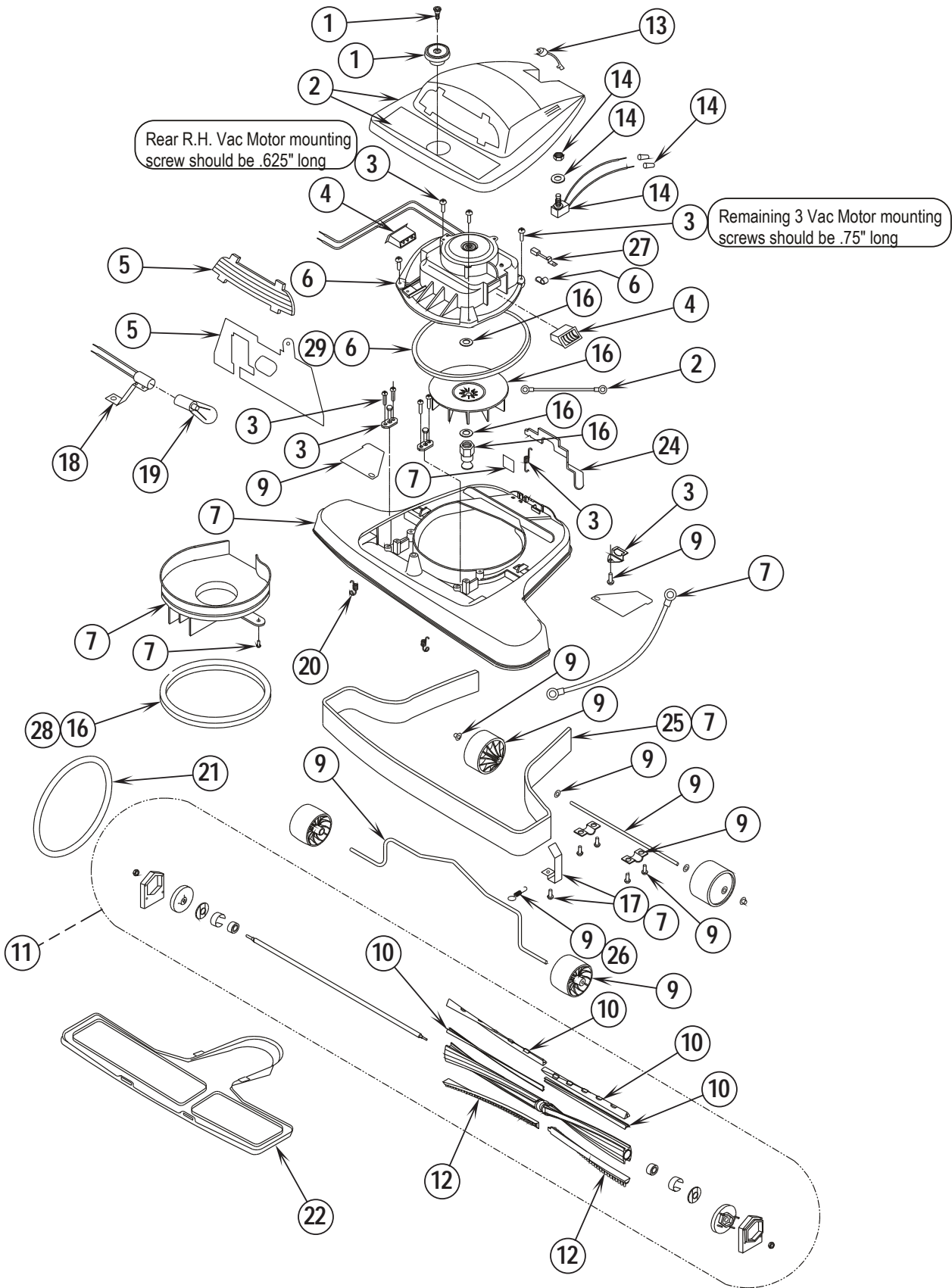


DESCRIPTION	PAGE
Base Assembly .....	2-3
Handle Assembly .....	4-5
Wiring Diagram .....	5
Handle Assembly [Optional Dirt Cup] .....	6-7

#### WHEN ORDERING PARTS

- \* Use the part numbers from the "Ref. No." columns in this parts list.
- \* Specify the model number and serial number of the machine.
- \* Use the space below to record the model number and serial number for future reference.

Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_



2004-11

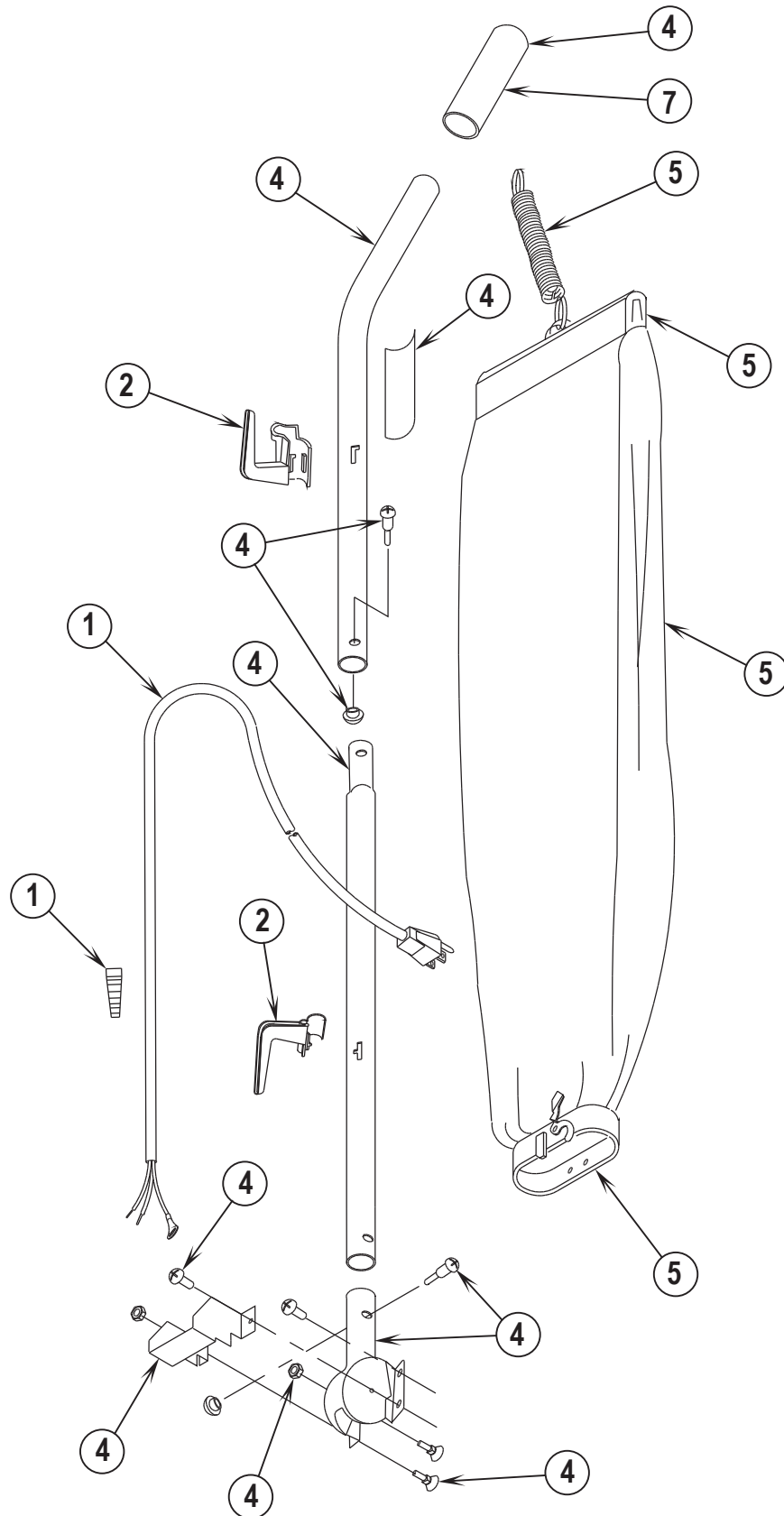
**BASE ASSEMBLY**

2014-5

**ReliaVac™ 16HP****3**

Item	Ref. No.	Qty	Description
1	56648400	1	Brush Height Knob Assy
2	30863A	1	Hood Assy-Black
3	56648410	1	Hardware Kit, Base
4	56648418	1	Air Duct Assy
5	56648426	1	Light / Lens Kit
6	56648406	1	Motor & Seal Assy
7	60586A	1	Base Assy-Black
9	56648422	1	Wheel Assy
10	56648416	1	Beater Bar Kit
11	56630493	1	Disturbulator Assy
12	56648414	1	Brush Strip Kit
13	56648417	1	Power Cord Assy (see 1 on page 5 and 3 on page 7)
14	56648405	1	Switch Assy
16	30864A	1	Pulley And Fan Kit-Green
17	56648428	1	Furniture Guard Clip Kit
18	56630680	1	Asm,Headlamp Socket
19	56630722	1	Lamp--Headlight, 115v
20	56630765	2	Spring,Ext .304d .930l .055wd
21	56381764	1	Reliavac Superbelt
22	56630451	1	Asm,Plate--Bottom
24	56630395	1	Pedal, Foot--Uppt, White
25	56630507	1	Guard, Furn--Clear Blue, 37.00l
26	56630620	1	Spring, Ext .275d 1.50l .024wd
27	56630561	2	Carbon Brush, Motor
28	56630562	1	Gasket-Motor Seal
29	56648178	1	Gasket-Motor Seal
**	56643426	1	Magnet, Permanent

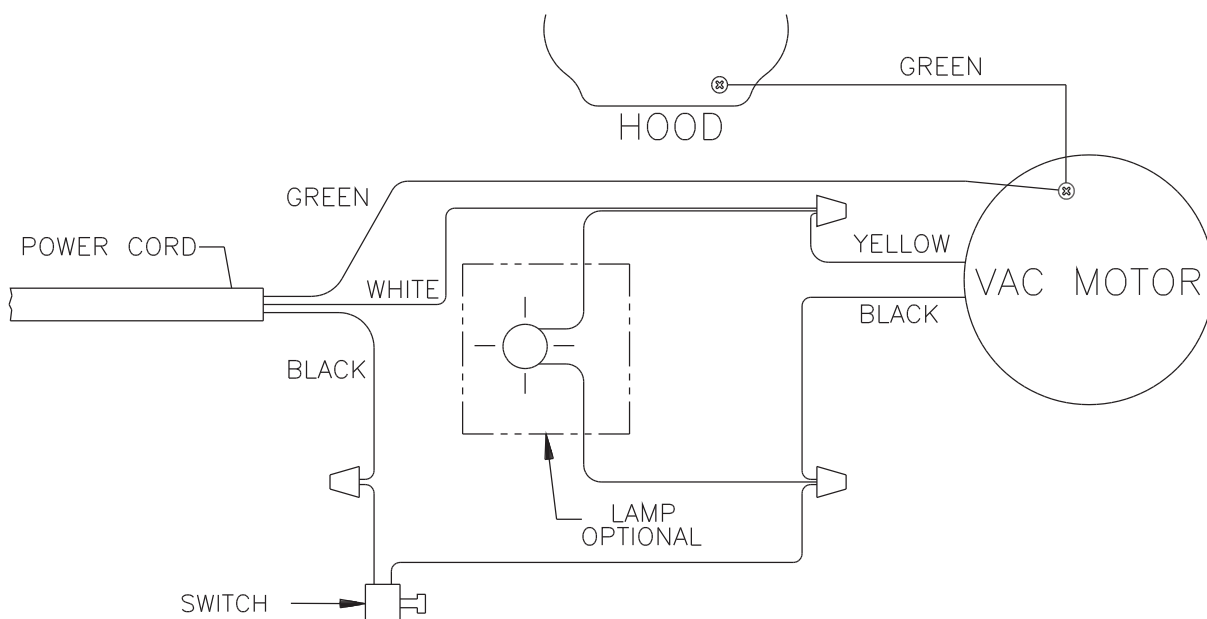
\*\* = Not Included (optional)

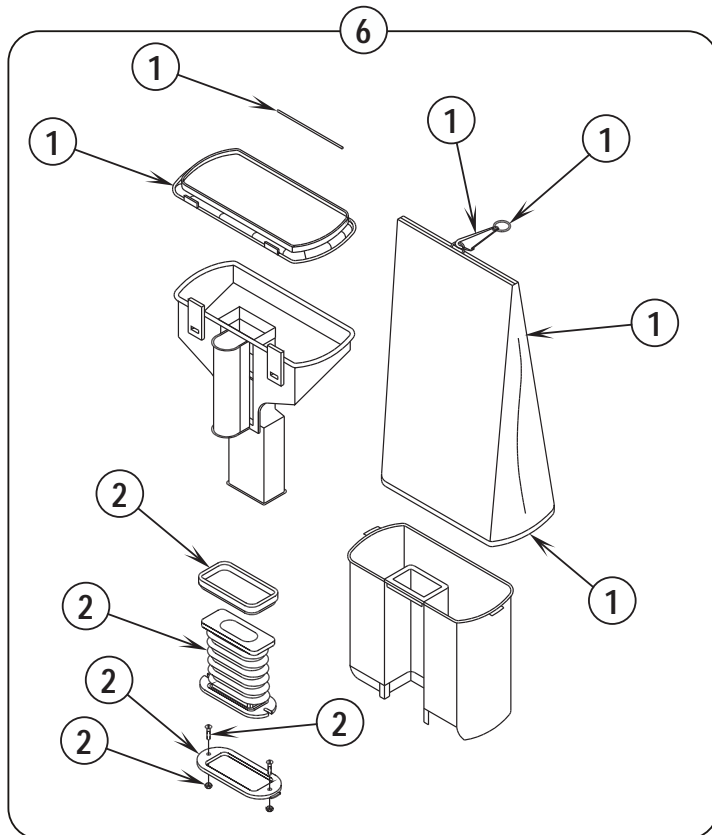
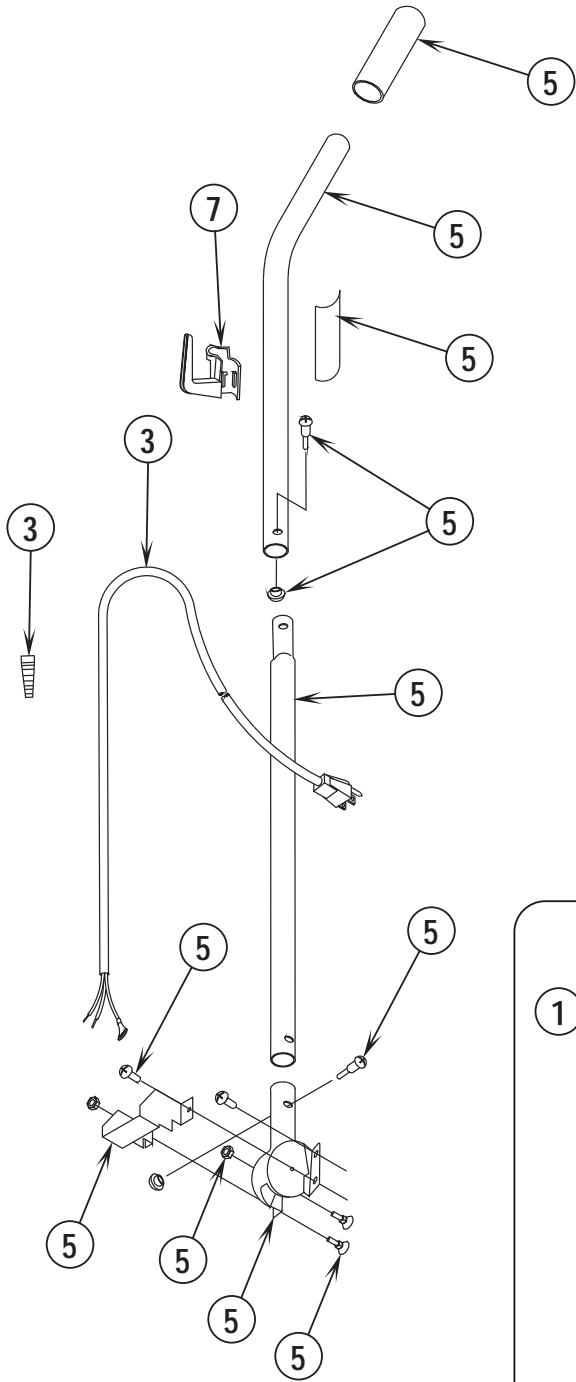


Item	Ref. No.	Qty	Description
1	56648417	1	Power Cord Assembly (see 13 on page 3)
2	56648421	1	Hook Assembly
4	56648424	1	Handle Assembly
5#	30860A	1	Cloth Zipper Bag Reliavac-Blk
**	56637120	1	Disposable Paper Bag (pkg of 10)
**#	56648423	1	Bag Assembly
**	56039515	1	Kit, Dirt Cup Conversion
**	56630249	1	Dirt Cup, Clear Plastic
**	56648404	1	Dirt Cup Bag Kit
**	56648427	1	Dirt Cup Bellows Kit

\*\* = Not Included (optional)

# = Revised or new since last update







2004-11

**HANDLE ASSEMBLY [OPTIONAL DIRT CUP]**

2014-2

**ReliaVac™ 16HP**

**7**

Item	Ref. No.	Qty	Description
1	56648404	1	Dirt Cup Bag Kit
2	56648427	1	Dirt Cup Bellows Kit
3	56648417	1	Power Cord Assy (see 13 on page 3)
5	56648411	1	Handle Assy
6	56039515	1	Dirt Cup Kit
7	56630353	1	Hook,Cord--Uppt,Dark Gray





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