

## BRUSH BELT INSTALLATION INSTRUCTIONS

Aquaclean™ Models: 56265003, 56265000, 56265001

AX 410 Models: 56265002, 56265007

Klenzor™ Models: 56265004, 56265005

### Preparing to install the belt:

\*Remove the two fasteners at the front of the machine under the base that fasten the solution tank to the base. The solution tank can now be rotated out of the way. For 16" Advance and Nilfisk machines if you wish to have more room, remove the fasteners on the top brackets of the handle so the handle can be set down and the solution tank can be rotated back further. The solution hose can also be detached from the bottom of the tank to enable the tank to be rotated back completely out of the way.

\*Remove the belt cover from the side of the base.

\*Remove the clip that covers the brush drive pulley under the base.

\*Remove the brush.

\*Slide the brush drive pulley bearing block out of the base. Wrap the new belt around the sheave and while placing bearing block back in base thread belt up through base. Be sure to install bearing block in the correct orientation, you should be able to see a "1" on the bottom of the bearing block when it is installed in the base.

### Step 1:

Once the above is completed you should see what is illustrated below. As mentioned, the belt will look much too short but this is by design. DO NOT loosen up the brush drive motor as this is not necessary.



**Step 2:** Place a large regular screwdriver through belt and up against sheave on brush motor. It is important that the tip of the screwdriver be placed on the sheave. This will prevent the screwdriver from rotating and also prevent the screwdriver from scratching the base when it is rotated. Use your thumb to put pressure on the belt as shown below.



**Step 3:** While maintaining pressure with your thumb, slowly begin rotating screwdriver about the sheave as shown below.



**Step 4:** Continue rotating until screwdriver tip clears the belt and the belt rests on the sheave.



**Step 5:** Although the belt may be on the sheave, it's possible that it is not on properly as shown below. Inspect the belt to make sure it is completely on the sheave.



**Step 6:** If necessary, rotate the belt until it squares itself on the sheave as shown below.



**Step 7:** Look down at the brush drive sheave to make sure the belt is square on this sheave as well. If not, continue to manually rotate the belt until it is.



**Finish:** Reinstall belt cover, pulley clip, and brush. If the solution hose has been removed to provide more room, reattach it to solution tank. Reattach solution tank to base. If handle brackets were removed to provide more room, reattach handle to brackets.